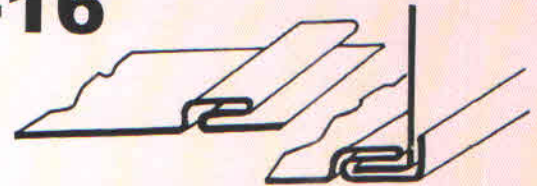


# TECHNO CRAFTS

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## 16g / 1.5mm PITTSBURGH ROLLFORMER Model : RF-16



### PITTSBURGH

Material thickness : 0.8-1.5mm (22-16 g)  
Material used : 35 mm  
Pocket depth : 13 mm ( 1/2 in)

### AUXILIARY FORMING ROLLS



#### DOUBLE SEAM CLOSE

Material thickness : 0.8-1.2 mm  
(22-18 g)  
Material used : 32 mm (1M in)  
Seam width : 13 mm (1/2 in)



#### DRIVE CLEAT

Material thickness : 0.5-1 mm  
(26-20 g)  
Material width : 54 mm (2S in)  
Cleat width : 29 mm (1S in)



#### PLAIN SEAM

Material thickness : 0.7-1 mm  
(22-20 g)  
Material used : 11 mm (7/16 in)  
Seam width : 10 mm (3/8 in)



#### RIGHT ANGLE FLANGE

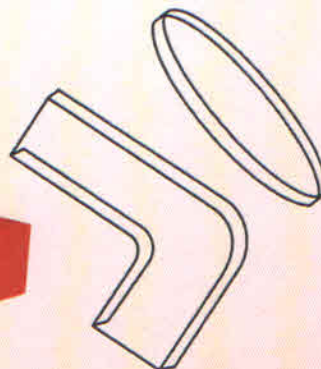
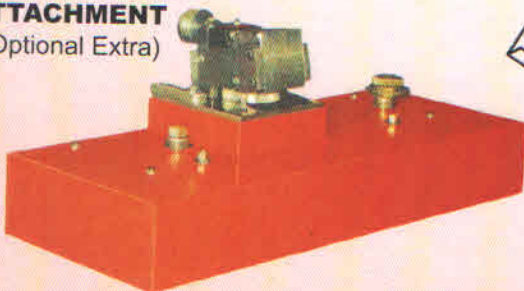
Material thickness : 1-1.2 mm  
(20-18 g)  
Material used : 11 mm (7/16 in)  
Flange height : 11 mm (7/16 in)



#### STANDING SEAM

Material thickness : 0.7-1.2 mm  
(22-18 g)  
Material used : 54 mm (2S in)  
Seam height : 19 mm (3/4 in)

### FLANGING ATTACHMENT (Optional Extra)



### POWER FLANGING SPECIFICATIONS

Max. Sheet Thickness  
in Mild Sheet 1.6 mm (16g)  
Min. Corner Radius 100 mm (4 in)  
Forming Speed 3 m/min

### SPECIFICATIONS

LENGTH : 1455 mm  
WIDTH : 615 mm  
HEIGHT : 1000 mm  
WEIGHT : Approx. 250 kg

Principally used for joining sheet metal at right angles on straight runs, the machine comes complete with Pittsburgh rolls.

Auxiliary shafts are fitted as standard, onto which double seam rolls can be fixed.

When the flanging attachment is used with the machine (as illustrated) this makes possible the forming of round bends.

The machine is capable of forming a maximum of 1mm (20g).