

3/8" SQUARE DRIVE																	
Metric						INCH UNC/UNF						INCH BSF/BSW					
SIZE	PITCH	MODEL NO	TL	D	OAL	SIZE	TPI	MODEL NO	TL	D	OAL	SIZE	TPI	MODEL NO	TL	D	OAL
M-5	0.80	SM10508	08	13	42	1/4	20	SUC104	8	14	42	1/4	26	SBF104	8	14	42
M-6	1.00	SM10610	08	14	42		28	SUF104	8	14	42		20	SBW104	8	14	42
M-8	1.00	SM10810	11	16	45	5/16	18	SUC105	11	16	45	5/16	22	SBF105	11	16	45
M-8	1.25	SM10812	11	16	45		24	SUF105	11	16	45		18	SBW105	11	16	45
M-10	1.25	SM11012	13	19	47	3/8	16	SUC106	13	19	47	3/8	20	SBF106	13	19	47
M-10	1.50	SM11015	13	19	47		24	SUF106	13	19	47		16	SBW106	13	19	47

3/4" SQUARE DRIVE																	
Metric						INCH UNC/UNF						INCH BSF/BSW					
SIZE	PITCH	MODEL NO	TL	D	OAL	SIZE	TPI	MODEL NO	TL	D	OAL	SIZE	TPI	MODEL NO	TL	D	OAL
M-14	1.50	SM31415	18	26	63	9/16	12	SUC309	18	26	63	9/16	16	SBF309	18	26	63
M-14	2.00	SM31420	18	26	63		18	SUF309	18	26	63		12	SBW309	18	26	63
M-16	1.50	SM31615	20	28	65	5/8	11	SUC310	20	28	65	5/8	14	SBF310	20	28	65
M-16	2.00	SM31620	20	28	65		18	SUF310	20	28	65		11	SBW310	20	28	65
M-18	2.00	SM31820	23	30	68	3/4	10	SUC312	25	32	70	3/4	12	SBF312	25	32	70
M-18	2.50	SM31825	23	30	68		16	SUF312	25	32	70		10	SBW312	25	32	70
M-20	2.00	SM32020	25	32	70	7/8	9	SUC314	27	34	72	7/8	11	SBF314	27	34	72
M-20	2.50	SM32025	25	32	70		14	SUF314	27	34	72		09	SBW314	27	34	72
M-22	2.00	SM32220	27	34	72	1	8	SUC316	30	36	75	1	10	SBF316	30	36	75
M-22	2.50	SM32225	27	34	72		12	SUF316	30	36	75		08	SBW316	30	36	75
M-24	2.00	SM32420	30	36	75	1.1/8	7	SUC318	33	40	78	1.1/8	09	SBF318	33	40	78
M-24	3.00	SM32430	30	36	75		12	SUF318	33	40	78		07	SBW318	33	40	78
M-27	3.00	SM32730	33	40	78	1.1/4	7	SUC320	36	44	81	1.1/4	09	SBF320	36	44	81
M-30	3.50	SM33035	36	44	81		12	SUF320	36	44	81		07	SBW320	36	44	81

1" SQUARE DRIVE																	
Metric						INCH UNC/UNF						INCH BSF/BSW					
SIZE	PITCH	MODEL NO	TL	D	OAL	SIZE	TPI	MODEL NO	TL	D	OAL	SIZE	TPI	MODEL NO	TL	D	OAL
M-18	2.00	SM41820	23	30	73	3/4	10	SUC412	25	34	75	3/4	12	SBF412	25	34	75
M-18	2.50	SM41825	23	32	73		16	SUF412	25	34	75		10	SBW412	25	34	75
M-20	2.00	SM42020	25	34	75	7/8	09	SUC414	27	36	77	7/8	11	SBF414	27	36	77
M-20	2.50	SM42025	25	34	75		14	SUF414	27	36	77		09	SBW414	27	36	77
M-22	2.00	SM42220	27	36	77	1	08	SUC416	30	38	80	1	10	SBF416	30	38	80
M-22	2.50	SM42225	27	36	77		12	SUF416	30	38	80		08	SBW416	30	38	80
M-24	2.00	SM42420	30	38	80	1.1/8	07	SUC418	33	42	83	1.1/8	09	SBF418	33	42	83
M-24	3.00	SM42430	30	38	80		12	SUF418	33	42	83		07	SBW418	33	42	83
M-27	3.00	SM42730	33	42	83	1.1/4	07	SUC420	36	45	86	1.1/4	09	SBF420	36	45	86
M-30	3.50	SM43035	36	45	86		12	SUF420	36	45	86		07	SBW420	36	45	86
M-33	3.50	SM43335	40	48	90	1.3/8	06	SUC422	45	50	95	1.3/8	08	SBF422	45	50	95
M-36	4.00	SM43640	45	50	95		12	SUF422	45	50	95		06	SBW422	45	50	95
M-39	4.00	SM43940	47	54	97	1.1/2	06	SUC424	47	54	97	1.1/2	08	SBF424	47	54	97
M-42	4.50	SM44245	50	54	100		12	SUF424	47	54	97		06	SBW424	47	54	97

1/2" SQUARE DRIVE																	
Metric						INCH UNC/UNF						INCH BSF/BSW					
SIZE	PITCH	MODEL NO	TL	D	OAL	SIZE	TPI	MODEL NO	TL	D	OAL	SIZE	TPI	MODEL NO	TL	D	OAL
M-5	0.80	SM20508	08	13	45	1/4	20	SUC204	8	15	45	1/4	26	SBF204	8	15	45
M-6	1.00	SM20610	08	15	45		28	SUF204	8	15	45		20	SBW204	8	15	45
M-8	1.00	SM20810	11	16	48	5/16	18	SUC205	11	16	48	5/16	22	SBF205	11	16	48
M-8	1.25	SM20812	11	16	48		24	SUF205	11	16	48		18	SBW205	11	16	48
M-10	1.25	SM21012	13	18	50	3/8	16	SUC206	13	18	50	3/8	20	SBF206	13	18	50
M-10	1.50	SM21015	13	18	50		24	SUF206	13	18	50		16	SBW206	13	18	50
M-12	1.50	SM21215	16	20	53	7/16	14	SUC207	16	20	53	7/16	18	SBF207	16	20	53
M-12	1.75	SM21217	16	20	53		20	SUF207	16	20	53		14	SBW207	16	20	53
M-14	1.50	SM21415	18	22	55	1/2	13	SUC208	16	20	53	1/2	16	SBF208	16	20	53
M-14	2.00	SM21420	18	22	55		20	SUF208	16	20	53		12	SBW208	16	20	53
M-16	1.50	SM21615	20	25	58	9/16	12	SUC209	18	22	55	9/16	16	SBF209	18	22	55
M-16	2.00	SM21620	20	25	58		18	SUF209	18	22	55		12	SBW209	18	22	55
						5/8	11	SUC210	20	25	58	5/8	14	SBF210	20	25	58
							18	SUF210	20	25	58		11	SBW210	20	25	58