



KLED
MEASUREMENT

KLED 70

Non Contact Near Infrared (NIR)
Online Moisture Transmitter



KLED-70

- Connects directly to host computers
- No Operator Interface required
- Powered at the MT56 Transmitter
- All Analog Outputs, Digital and Ethernet interfaces directly from the Transmitter
- 5.7" Operator Interface/Display (optional)

KLED Viewer

Software is a proprietary Windows-based package. It monitors all functions and allows an operator to insert set-up parameters, perform or adjust calibrations, select product codes, examine internal diagnostic values and view trends of moisture and temperature



Kled Soft

KLED-70 Features & Improvements

- New micro controller, high performance, dual core architecture. One core dedicated to NIR signal acquisition, the other programmed to manage computations and communications options
- Samples entire NIR signal train for increased measurement accuracy
- Filter wheel speed adjustment through software
- Temperature controlled PbS detector for enhanced stability
- Built in cooling panel and Air Purge Assembly
- Ergonomically sound IP67 aluminum enclosure



The Light Spectrum

	UV	Visible	VNIR	NIR	Mid-IR
Wavelength Range (nm)	10-400	400-800	800-1100	1100-2500	2500-10000
Primary Interactions	Electronic	Electronic	Vibration Overtones	Vibration Overtones	Fundamental Vibrations

Dimensions: NIR

Front View



7.19"

10.25"

16.95"

Bottom View



70"

Proprietary cable connection
to Operator Interface

Dimensions : Display



7"

7.3"

Typical constituents include:

O–H for Moisture & Alcohol
C–H for Oils, Fats, Adhesives & Plastics
N–H for Proteins, Ammonia & Amines

Typical applications include:

Wood Products

- Particle board
- Hardboard
- MDF Board
- Fiberboard
- Hog Fuels
- Oriented Stand Board

Food Products

- Snack Foods
- Coffee
- Milk powders
- Cereals
- Pet Foods
- Starches
- Cookies & Crackers

Tobacco Products

- Whole Leaf
- Stems
- Expanded
- Lamina Strips
- Cut
- Chewing Tobacco

Paper Converting

- Moisture & Coatweights
- Re-moisturizing
- Extruded Plastics
- Carbonless Coatings
- Hot Melts
- Pressure Sensitive
- PVB Films

Chemicals & Minerals

- Crumb Rubber
- Ceramics
- Detergents
- Lime Coke
- Green Mix
- CDQ & Non CDQ Coke
- PVC Powders
- Fertilizers
- Soaps
- Iron Ore
- Green Pallet

Specifications: KLED 70-P

Measured NIR Constituents:	1, 2 or 3 simultaneously
Moisture Range:	Min. 0.1%, Max. 95%
Coatings Range:	Min. 0.1gr./m, Max. 200 gr./m
Accuracy: (subject to application and product type)	+/- 0.1%
Moisture	+/- 0.1 gr./m
Coatings	+/- 0.2%
Repeatability:	6-14 inches (150-350mm)
Product Distance:	50
Calibration Codes:	1-999 seconds (User Selectable).
Response Time:	90-260VAC, 50/60 Hz, 40 watts
Power:	4-20mA, 0-10V (isolated), RS-232 & RS485
Outputs:	7.9kg/IP67, Cast Aluminum/Pressed Steel
Weight/Enclosure:	0-55 °C (32-131°F) with water
Ambient Temperature:	84°C (183.2°F) with air cooling
Air Purge:	Available

Specifications: Operator Interface

Display:	5.6 inch Color Touchscreen
Languages:	User Selectable
Power:	90-260 VAC 50/60 HZ
Cable:	10 ft (3 meters) standard
Enclosure:	Cast Aluminum
Wi-Fi Transfer:	Optionally available

Maintenance:

Warranty:	24 months
Routine Cleaning:	Not Required
Calibration Verification:	Calibration Check Standard
Cooling:	Available

Databus & Software Interfaces:

Optional Bus Interfaces:	ProfiNet, ProfiBus, Ethernet IP Modbus TCP,
Software:	DeviceNet Window-based Stand-alone Program or OPC-DDE Server



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